



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4086-185
Job Sheet 187975



Part No: D4086-185

Job Qty: 12 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/28/18

Job Tracking No:

Due Date: 1/4/19

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: D4086 REV.D IPP REV:A 18.12.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	1/4/19	1/4/19	0.00	0.00	Purchasing		JAN 04 2019
110	Packaging	12 pcs	1/4/19	1/4/19	0.00	0.00	Packaging2		JAN 04 2019
120	QC	12 pcs	1/4/19	1/4/19	0.00	0.00	QC6		38
130	Packaging	12 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-2	Stops	JAN 07 2019
140	QC21-SA	12 Ea	1/4/19	1/4/19	0.00	0.00	QC21		21

Part Op 100 - Issue P/O: 042137 Manufacture as per Dwg D4086
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2020-01-04***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4086-185P	Placard, Max Load	12 (1 ea)	100-Purchasing	S141906

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4086-185P	12	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/28/18 2:06 PM dart.tsimiklis.chrisoula

Container No: S141906



Part: D4086-185

Job No: 187975

Serial No/Batch: S141906

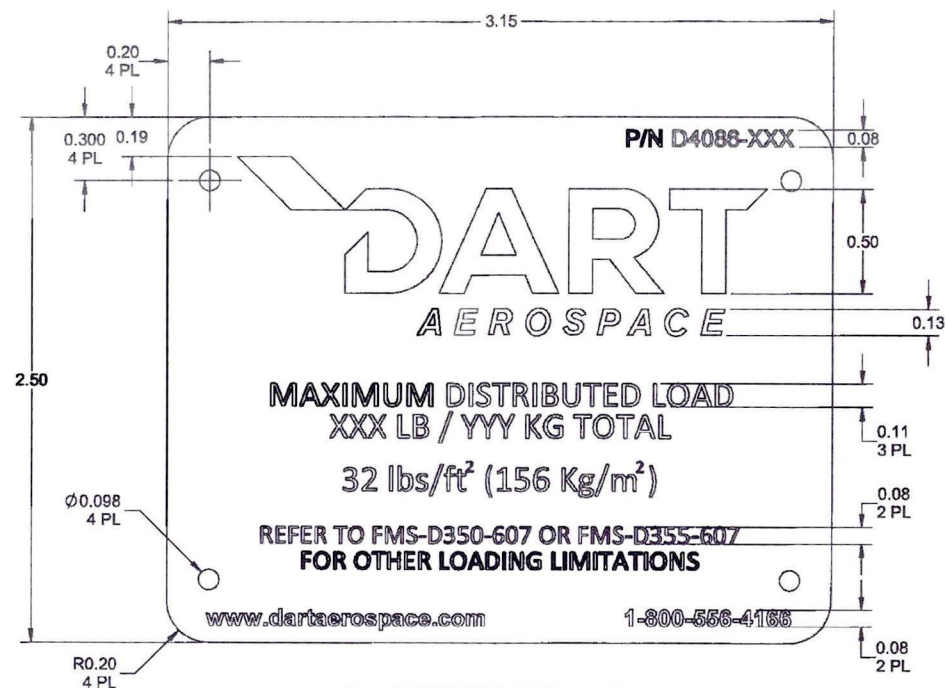
Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/04/19



D4086-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4086-185	185 lb / 84 kg
D4086-200	200 lb / 91 kg
D4086-210	210 lb / 95 kg
D4086-215	215 lb / 98 kg
D4086-220	220 lb / 100 kg
D4086-232	232 lb / 105 kg
D4086-243	243 lb / 110 kg

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4086-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4086-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2018-12-03
PLN 18-804

D	ADDED -185	RF	18.07.10
C	GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS 3M/AVERY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-3 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
B	ADDED -200-215 PLACARDS REASON: ADDITION OF D350-607-54X BASKET SERIES.	MB	10.08.04
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4086	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DSW	PLACARD, MAX LOAD	NTS
DATE	18.07.10	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042137**

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO042137
PO Date: 12/28/18
Due Date: 1/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
DEC 28 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187976	D4917-285P			Placard, Max Load : Various STC's	Firmed -		1/4/19	12 Ea	0 Ea	12 Ea	\$12.00/Ea	\$144.00
2	187975	D4086-185P			Placard, Max Load : Various STC's	Firmed -		1/4/19	12 Ea	0 Ea	12 Ea	\$12.00/Ea	\$144.00
Grand Total:													\$288.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/28/18 2:21 PM dart.tsimiklis.chrisoula



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Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca



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Summerstown, ON
K0C 2E0 Canada

PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE DECEMBER 30, 2018

P.O NUMBER PO42137 ✓

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4917-285P / Placard, Max Load	12 ✓	AS PER DWG D4917 REV. C
D4086-185P / Placard, Max Load	12 ✓	AS PER DWG D4086 REV. D

DAS
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9-89



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
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CERTIFICATE OF COMPLIANCE

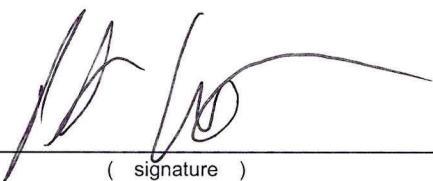
Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 42137 ✓

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4917-285P ✓	DWG D4917 REV. C	12 ✓
2	D4086-185P ✓	DWG D4086 REV. D	12 ✓

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9-89

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)
Peter Watson

Dec 30, 2018
(date)